# Section 1 Service and maintenance

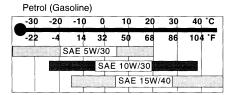
# **Group 16 Lubrication**

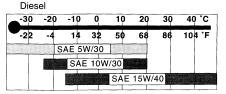
# **Engine**

| USA, Canada and Japan    | Petrol engines | Diesel engines |
|--------------------------|----------------|----------------|
| Oil quality, acc. to API | min. SG*       | min. CD**      |
| Other markets            |                |                |
| Oil quality, acc. to API | min. SG*       | min. CD**      |
| acc. to CCMC             | class G4/G5*   | class D2/PD1*  |

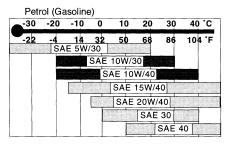
<sup>\*</sup> Oils with designation SG/CC and SG/CD meet this requirement.

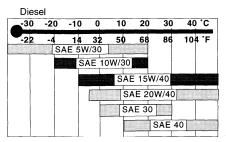
#### Viscosity (constant air temperature) USA, Canada and Japan





#### Viscosity (constant air temperature) Other markets





Synthetic or semi-synthetic oils may be used if they meet the requirements above.

Volvo does not recommend the use of oil additives since they may impair the engine's service life.

Note! Under extreme driving conditions resulting in abnormally high oil consumption, such as mountainous roads with considerable engine braking and continuous driving at high speed, we recommend SAE 15W/40 or SAE 20W/40. However, note the lower temperature limit.

<sup>\*\*</sup> Oils with designation SE/CD and SF/CD meet this requirement.

| Oil capacity             | Excl.      | Incl.      | Volume diff.,     |
|--------------------------|------------|------------|-------------------|
| in litres                | oil filter | oil filter | max - min, approx |
| B 200, B 230*            | 3.35       | 3.85       | 1.0               |
| B 204, B 234*            | 3.50       | 4.00       | 1.0               |
| B 280                    | 5.50       | 6.00       | 1.0               |
| B 6304                   | 5.25       | 5.75       | 1.0               |
| D 24, D 24 T, D 24 TIC** | 5.00       | 6.00       | 1.0               |

<sup>\*</sup> Turbo: When system is fully drained, there is an additional 0.6 litres for the oil cooler.

#### Transmission, manual

Lubricating oil, type:

ATF-oil F or G\*

Note! Do not use ATF-oil type Dexron.

Dampers and overdrive may slip causing premature failure.

Oil change volume:

| M 46 | litres | 2.6  |
|------|--------|------|
| M 47 | litres | 1.6  |
| M 90 | litres | 1.75 |

Tightening torque

for oil plugs Nm 27- 40 ft l b 20 - 29

### Transmisson, automatic

Lubricating oil, type:

Dexron II D or E, Ford Mercon

Oil change volume: (draining only)

AW 70/AW 71 /AW 72. litres, approx 3.9
AW 30-40 litres, approx 3.0
AW 30-43 litres, approx 3.0
ZF 4 HP 22 litres, approx 2.0

<sup>\*\*</sup> On the D 24 TIC there is an additional 0.7 litres (air cooled oil cooler)

<sup>\*</sup> For cars driven in areas where ambient temperature is lower than - 10°C (+14°F), or cars driven a lot (eg taxis) we recommend Volvo thermal oil, P/N 11 61 243-9.

Note! The different oil types may not be mixed.

### Final drive

Lubricating oil,

type Final drive oil

quality, without diff. brake API-GL-5(6) or MIL-L-2105 B(C)

or with automatic Low-friction oil.

differential lock (Eaton) Volvo P/N 11 61 329-6 (0.5 litres)

with diff. brake (Dana) API-GL-5(6) or MIL-L-2105 B(C),

equipped with additive for diff. brake.

Volvo P/N 11 61 129-0 (0.5 litres)

viscosity, above - 10°C (14°F) SAE 90

below - 10°C (14°F) SAE 80

Oil change volume,

 1030
 litres
 1.30

 1031
 litres
 1.75

 1035
 litres
 1.40

 1041
 litres
 1.45

 1045
 litres
 1.30

## Steering gear

Lubricant:

type: Grease, Volvo P/N 11 61 001-1

qty.: approx, grams 100

Hydraulic oil, servo gear:

ATF-oil type A, F or G;

Dexron D/E, Ford Mercon;

(at temps. below - 20  $^{\circ}\text{C}$  (-4  $^{\circ}\text{F}),$  Volvo oil

P/N 11 61 317-1 can be used)

 qty.,
 B 200, B 230
 litres
 0.8

 B 280
 litres
 0.8

 B 6304
 litres
 0.8

 D 24, D 24 T, D 24 TIC
 litres
 0.5